



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2530

Job Sheet 181475



Part No: D2530

Job Qty: 6 ea

Part Name: Handle Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/27/18

Job Tracking No:

Due Date: 8/22/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B IPP Rev:E Removed Purchasing 05-11-07 JLM IPP Rev:F 11.01.07 chg qc 5 to 6 DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	8/22/18	8/22/18	0.00	0.00	Start Up Large Fab-7		<i>OK 18/09/12</i>
100	Large Fab	6 pcs	8/22/18	8/22/18	0.12	1.16	Large Fab 8		
110	QC	6 pcs	8/22/18	8/22/18	0.00	0.00	QC5		
120	Large Fab	6 pcs	8/22/18	8/22/18	0.00	2.40	Large Fab 1		<i>OK 18/09/13</i>
130	QC	6 pcs	8/22/18	8/22/18	0.00	0.00	QC9		<i>OK</i>
140	QC	6 pcs	8/22/18	8/22/18	0.00	0.00	QC5		<i>OK</i>
150	Powdercoat	6 pcs	8/22/18	8/22/18	0.00	0.23	Powdercoat4		<i>OK 18-90-89</i>
160	QC	6 pcs	8/22/18	8/22/18	0.00	0.00	QC3		<i>SEP 17 2018 68</i>
170	Packaging	6 pcs	8/22/18	8/22/18	0.00	0.00	Packaging3		<i>SEP 19 2018 9-89</i>
180	QC21-SA	6 Ea	8/22/18	8/22/18	0.00	0.00	QC21		<i>SEP 20 2018 21</i>

Part Op 100 - 1-Cut to length as per Dwg D2530

Descriptions: 120 - 1-Weld as per Dwg D2530 and QSI 004 using Welding Jig DT8301

150 - START TIME: *8:00* FINISH TIME: *8:00 A.T. 3:20 PM 18/08/18*

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.750W.049	304 Round Tube .750 X .049W	17.4870 ft (2.9145 ea)	90-Start up Operation	<i>5108841</i>
D2534	Lock Plate	12 Ea (2 ea)	120-Large Fab	<i>50105224 (12)</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TR0.750W.049	17	135	0
120-Large Fab	D2534	12	59	0



1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

ifications

ild not be found.

Container No: S109650



Part: D2530

Job No: 181475

Serial No/Batch: S109650

Revision:

Inspector:

Exp Date:

Instructions: Marlene STC

Plex 7/27/18 2:03 PM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					